

December 19, 2025

OYAK Cement

Plant Visit Notes

Notes from the plant visit to the Adana Cement Plant conducted by OYAK Cement (OYAKC.TI) on Thursday, December 18, 2025...

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OYAK Cement ("Company"), formed through the merger of long-established players in the Turkish cement industry, operates in three countries and across all seven geographical regions of Türkiye. As the market and capacity leader in Türkiye, the Company has a total installed cement production capacity of 24 million tons per year and a clinker production capacity of 12.6 million tons per year. In addition to its facilities in Romania and Northern Cyprus, the Company operates integrated plants in six regions of Türkiye and maintains a strong nationwide distribution network through 60 ready-mix concrete plants across all seven regions. Through its partnership with Taiwan-based TCC Group Holdings and the umbrella brand CIMPOR, which has operations in Europe and Africa, OYAK Cement benefits from a strong export network and stands as a key company within a globally active group. Leveraging its leadership position in the Turkish cement market and the global advantages brought by the TCC partnership, the Company also stands out in international markets.

The Adana Cement Plant ("Plant"), one of the Company's seven integrated cement plants across Türkiye, holds strategic importance as it is the only integrated facility where both grey cement and white cement are produced concurrently.

Production Capacity: Established in 1955, the Adana Cement Plant commenced operations in 1957 with an annual clinker production capacity of 150 thousand tons. Currently, the Plant operates with an annual clinker production capacity of 3 million tons and a cement production capacity of 3.5 million tons.

Quarries: The Plant's raw material requirements are supplied from the nearby Grey Quarry and White Quarry. Raw materials extracted from these reserve areas are transferred to crushing facilities and subsequently incorporated into the Plant's production processes.

White Cement Production: The Company's total white cement production capacity stands at 1 million tons per year. The Plant advanced its white cement production process—initiated in 2017 with the installation of Rotary Kiln No. 5—to a more technologically advanced level in 2023 with the commissioning of the Pamir Mill (Cement Mill No. 3). Developed to integrate dry horizontal mixed grinding technology into the grinding process, the Pamir Mill enhances energy efficiency in the grinding circuit without compromising product quality, reduces energy consumption per ton, improves production costs, and supports the Company's low-carbon production targets.

R&D Projects Completed in 2025

- Development and market introduction of a more environmentally friendly product (grey) by achieving CEM I performance with a CEM II product
- Development, for the first time in Türkiye, of a CEM II product (white) with a 52.5R strength class

Ongoing R&D Projects

- Development of an environmentally friendly product with a 52.5R strength class using two alternative raw materials not previously utilized in white cement production before 2026
- Development of sulfate-resistant CEM I 42.5 R-SR5 (grey) product
- Production of a more environmentally friendly CEM II-B (grey) product with performance equivalent to CEM II-A

	TRY	US\$	
Close	24,00	0,56	
BIST 100	11.335	266	
US\$/TRY (CB Bid Rate):	42,74		
52 Week High:	30,70	0,84	
52 Week Low:	19,25	0,47	
Bloomberg/Reuters Ticker:	OYAKC.T	I / OYAKC.	IS
Number of Shares (Mn):	4.861,7		
	(TRY Mn) (US\$ Mn)		
Current Mcap:	116.680	2.735	
Free Float Mcap:	28.003	656	
	1 M	YOY	YTD
TRY Return (%):	15,1	17,8	4,8
US\$ Return (%):	11,0	-3,6	-13,4
BIST 100 Relative (%):	9,0	3,0	-9,1
Avg. Daily Vol. (TRY Mn):	658,19		
Avg. Daily Vol. (US\$ Mn):	16,84		
Beta	0,92		
Volatility (Stock)	0,37		
Volatility (BIST 100)	0,24		
Shareholder Structure	%		
TCC OYAK AMSTERDAM HOLDINGS B.V	. 80		
Free Float	20		
Total	100		





Digital Transformation: Under the FIZIX project, the Company utilizes an online vibration monitoring system comprising 8,100 sensors. This system helps prevent major equipment failures and extends equipment lifecycles. In addition, AI-supported systems enable faster, data-driven decision-making in operations.

Demand in the Earthquake-Affected Region: The earthquake disaster that occurred in Türkiye in February 2023 affected an area of 108,812 km² covering 11 provinces in the Eastern and Southeastern Anatolia Regions. As a result of the widespread destruction, demand for new housing emerged, leading to an increase in construction material demand as of 2023. The Company's facilities operating in the region—the Adana Cement Plant, the Mardin Cement Plant, and the Iskenderun Grinding Facility—gained additional importance due to the increased cement demand during this period. The Company expects a limited decline in the elevated cement demand in the Eastern and Southeastern Anatolia Regions during the first half of 2026.

Sustainability: In line with its net-zero commitment, the Company aims to reach an alternative fuel usage rate of 58% by 2030 (3Q2025: 28.6%) and a renewable energy usage rate of 70% (3Q2025: 7.3%). The renewable energy usage rate is expected to increase to around the 20% level starting next year with the commissioning of Waste Heat Recovery (WHR) projects at the Adana, Mardin, and Ankara plants, as well as the solar power project in Beypazarı. In line with the Company's objective to increase alternative fuel usage, the Adana Cement Plant limits petcoke consumption and utilizes industrial waste, municipal solid waste, and other biomass such as corn stalks as alternative fuels after separation processes. Furthermore, R&D efforts continue to reduce carbon emissions by lowering the clinker ratio—currently at 78.1%—through the use of alternative products in cement production.



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